

8187-19-H1
 44 Pounds HP410-B
 HT 90 mts. @ 1140 C
 30 mts. @ 1280 C

N₂ aim: 1500 ppm
 Flow rate: 3 Lit/ min

Temp Set Point: 1290 C 30min
 FT: 1474 RT: 1479
 FB: 1439 RB: 1441
 AVG: 1458 C

FIG. I

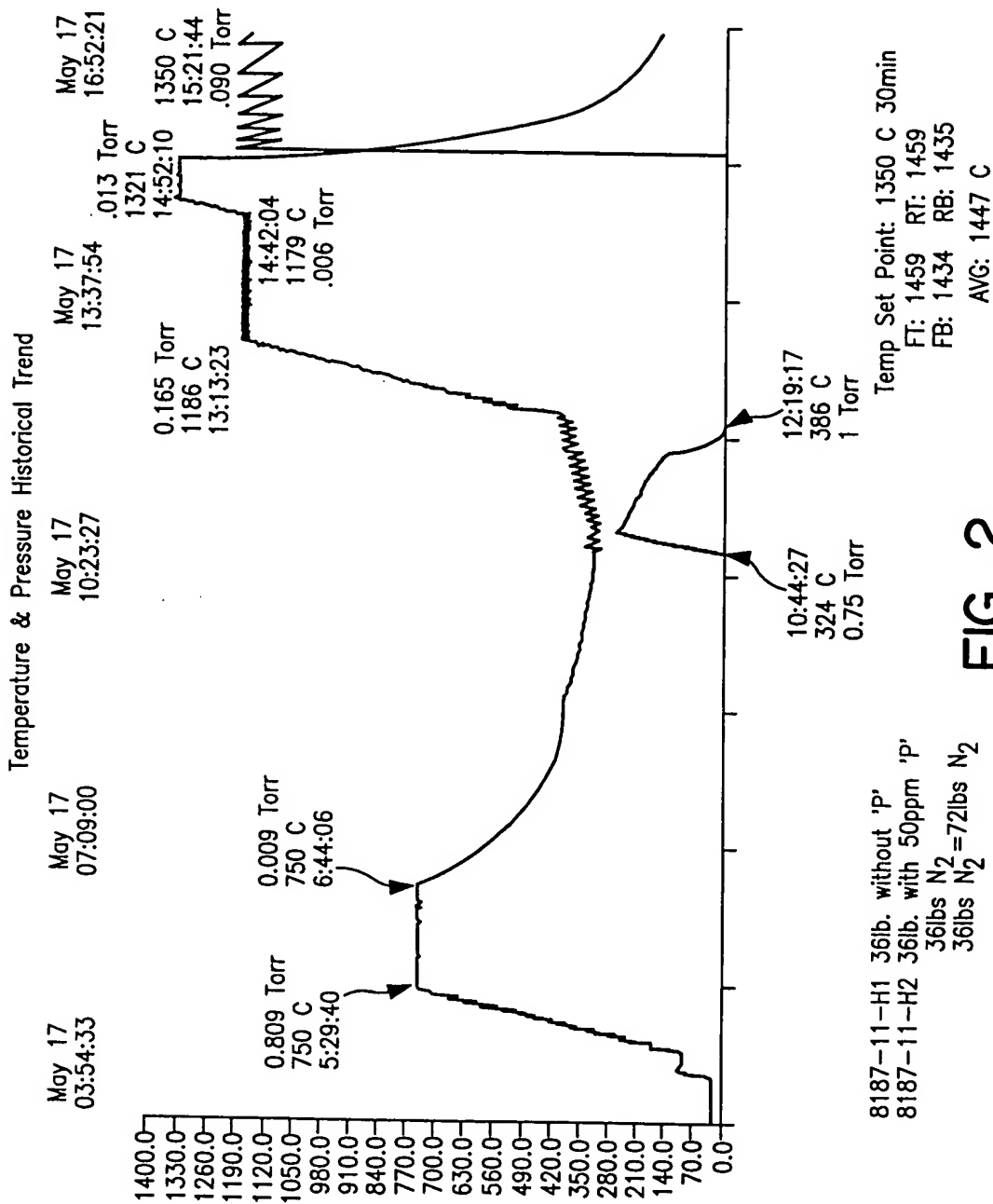


FIG. 2

8187-11-H1 36lb. without 'P'
 8187-11-H2 36lb. with 50ppm 'P'
 36lbs N₂
 36lbs N₂=72lbs N₂

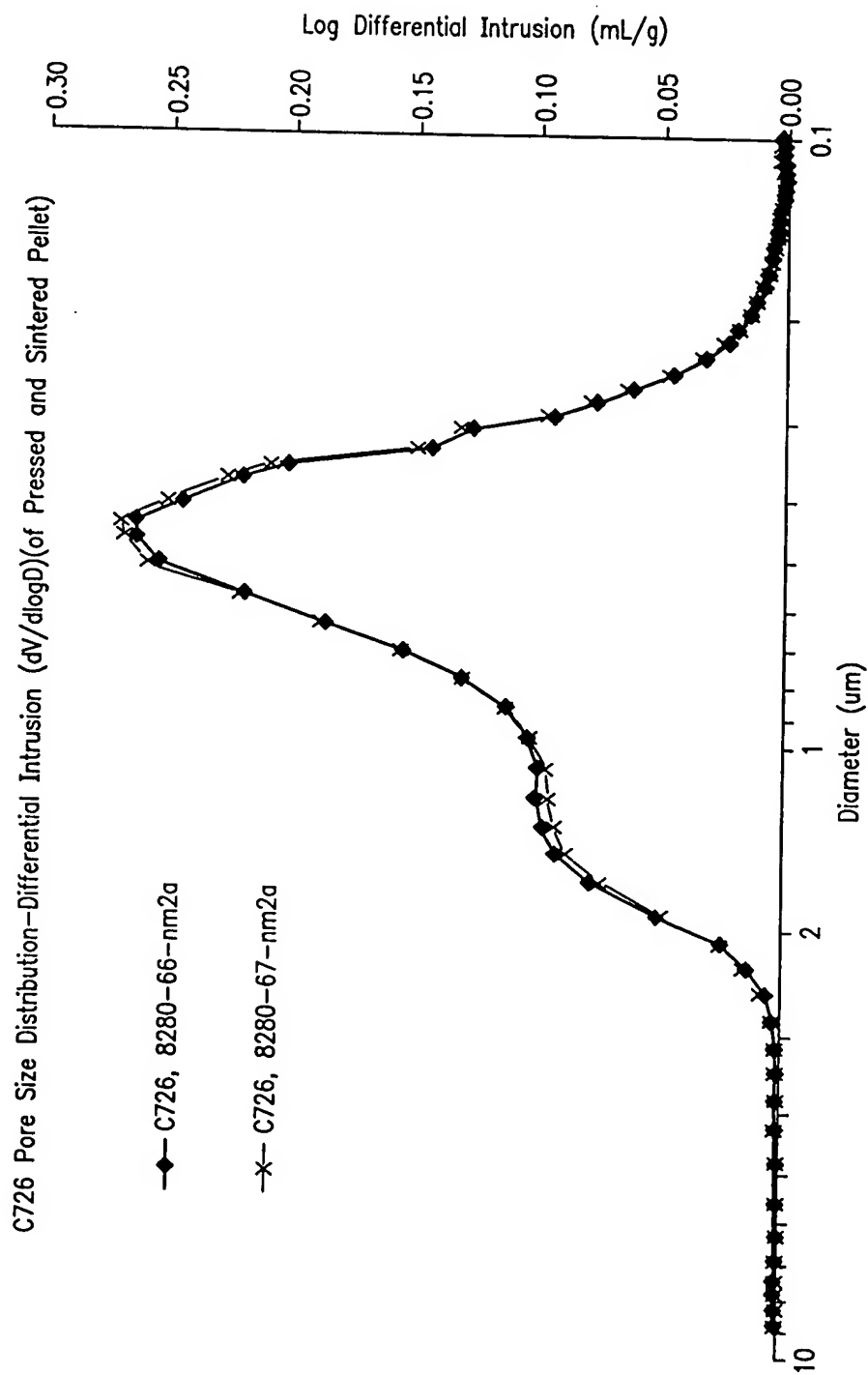


FIG. 3

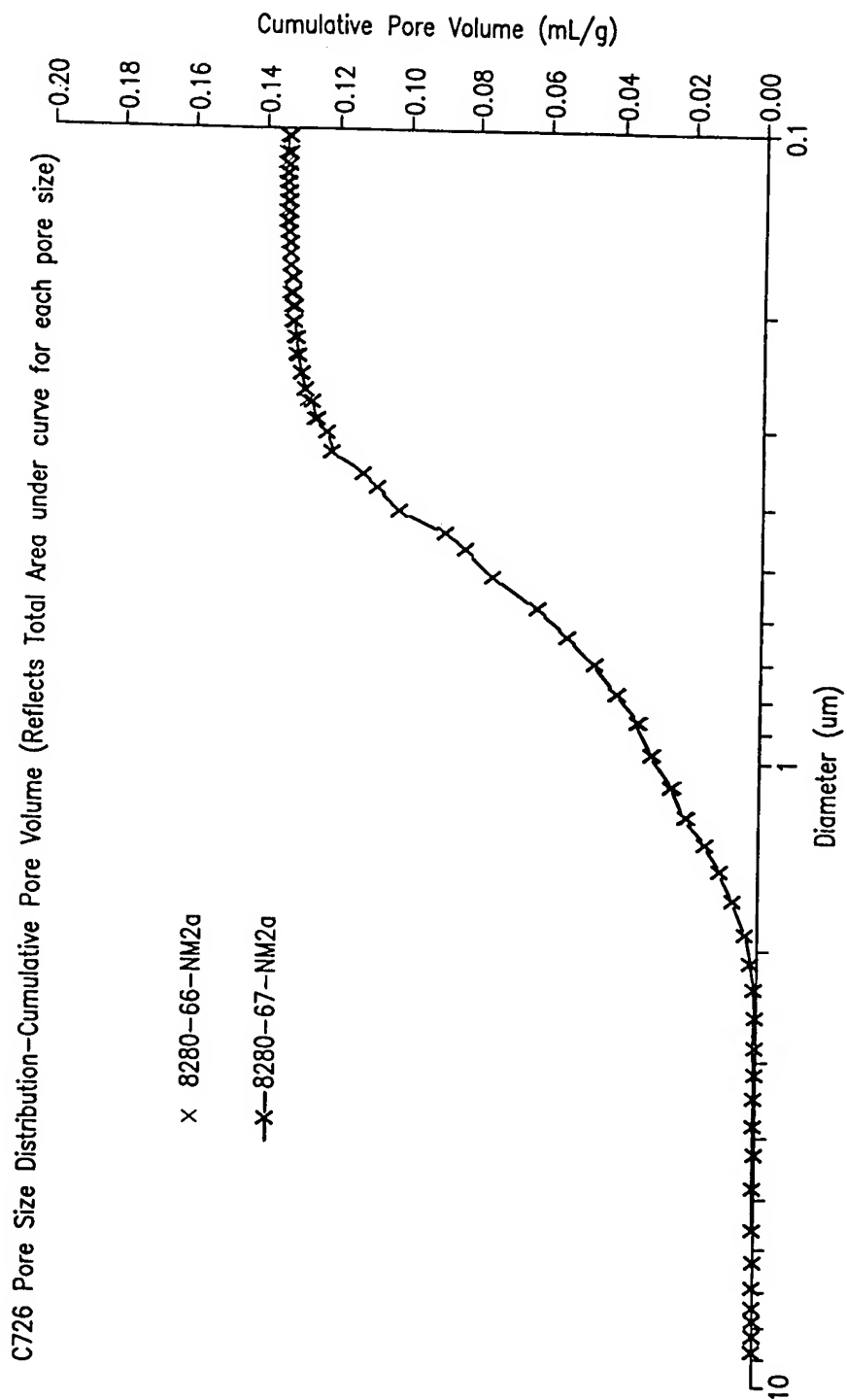


FIG. 4